May 24, 2004 Mori Seiki Co., Ltd.

Construction of Solution Laboratory at Chiba Campus

Mori Seiki Co., Ltd. (Headquarters: Yamato-koriyama City, Nara Prefecture, Japan; President - Masahiko Mori, Hereafter called Mori Seiki) has started to construct "Solution Laboratory" at its Chiba Campus. (Construction will be completed by the end of 2004.)

We are pleased to introduce particulars of the construction as follows:

① Name:	"Chiba Solution Laboratory"	
② Location:	488-19, Suzumi-cho, Funabashi City, Chiba Pref., Japan (Mori Seiki Co., Ltd., Chiba Campus)	
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③ Building:	Reinforced concrete 3-storied building	
	Total floor space – 3,025.94 m^2 Floor area of Solution Laboratory, 1st floor – 1,678.13 m^2 , height	
	of ceiling – 7.40 m	
	(Purpose)	1st FI – Solution Laboratory, reception room
		2nd, 3rd Fls – Offices

④ Description:

The "Solution Laboratory" is constructed in the premises of our Chiba Campus as a research institute to present technical proposals of the highest level to our customers. More than 40 models of Mori's products are installed at the Laboratory for exhibition and various kinds of test machining. By providing a measuring area equipped with many instruments including coordinate measuring machines, we have designed an environment where results of accuracy obtained by test machining can be confirmed on the spot so as to pursue our efforts together with customers to meet severe demands for accuracy.

Located at this facility are, among others, the solution center which is composed of special teams of application technologies related to tools, fixture design, time study, test machining, proposal of optimum machining, application of CAD/CAM, as well as technology to build up turnkey and other various systems, S&P (Service and Parts) Department and some sales units which are stationed here permanently.

The "Solution Laboratory" is expected to function as a field to realize comprehensive supports for customers, which cover the machines, applications, software and services.

[Total construction cost – 1,000 million yen (Construction cost – 500 million yen, machinery & equipment – 500 million yen)]